

FUNDAMENTALS OF METAL ALLOYS, EQUILIBRIUM DIAGRAMS

Chapter 4-Part 1

4.2 What is a Phase?

- **Phase** is a form of material having characteristic structure and properties.
- More precisely: form of material with **identifiable composition (chemistry)**, **definable structure**, and **distinctive boundaries (interfaces)** which separate it from other phases.

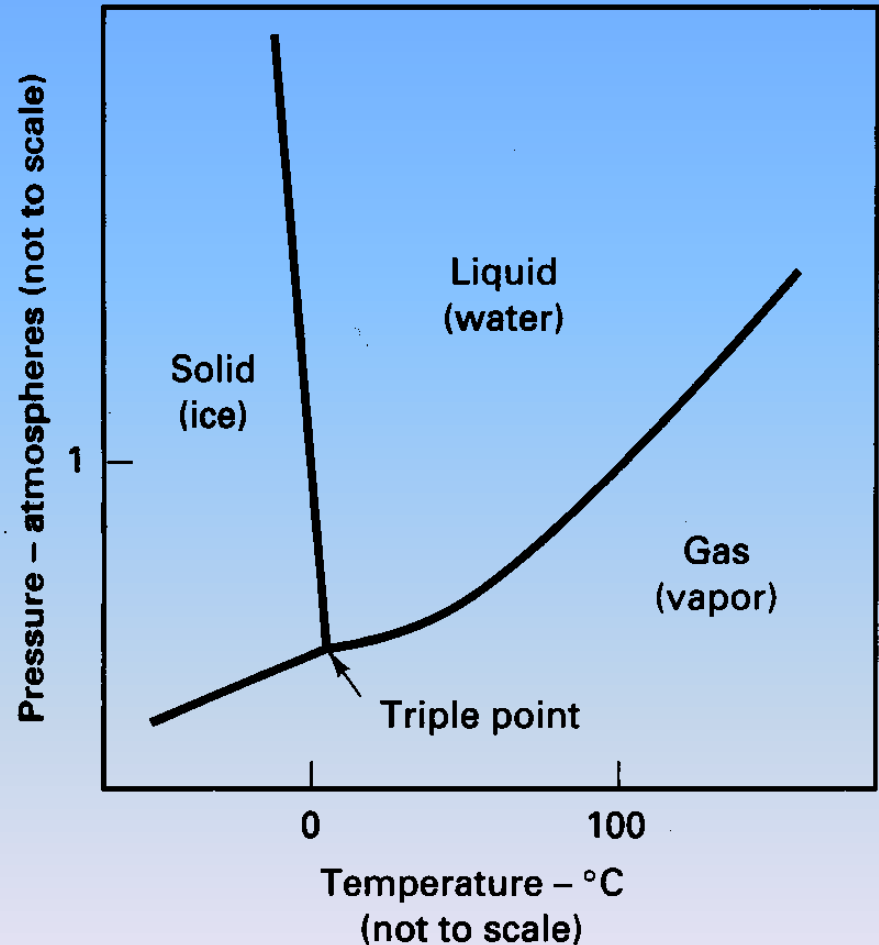
4.2 Phases

- Phase can be continuous (air in the room) or discontinuous (salt grains in the shaker).
- Gas, liquid or solid.
- Pure substance or solution (uniform structure throughout).



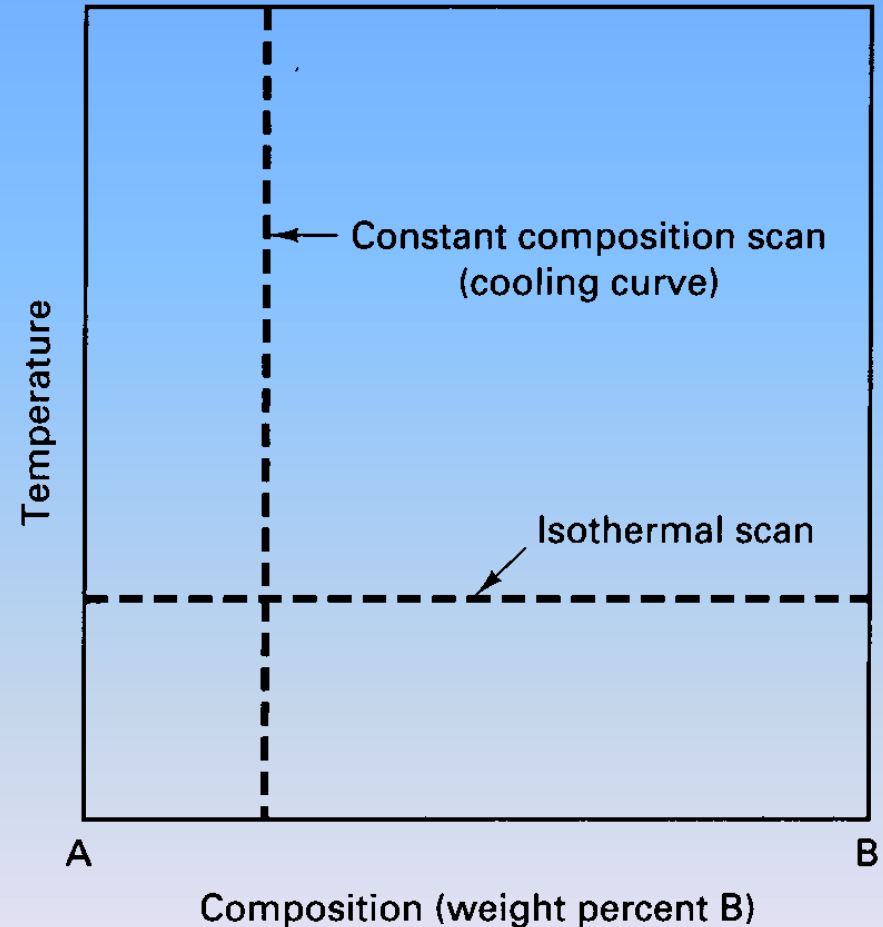
4.3 Equilibrium Phase Diagrams

- Graphic mapping of the natural tendencies of a material or a material system (equilibrium for all possible conditions).
- Primary variables: temperature, pressure and composition.
- P-T diagram (the simplest).



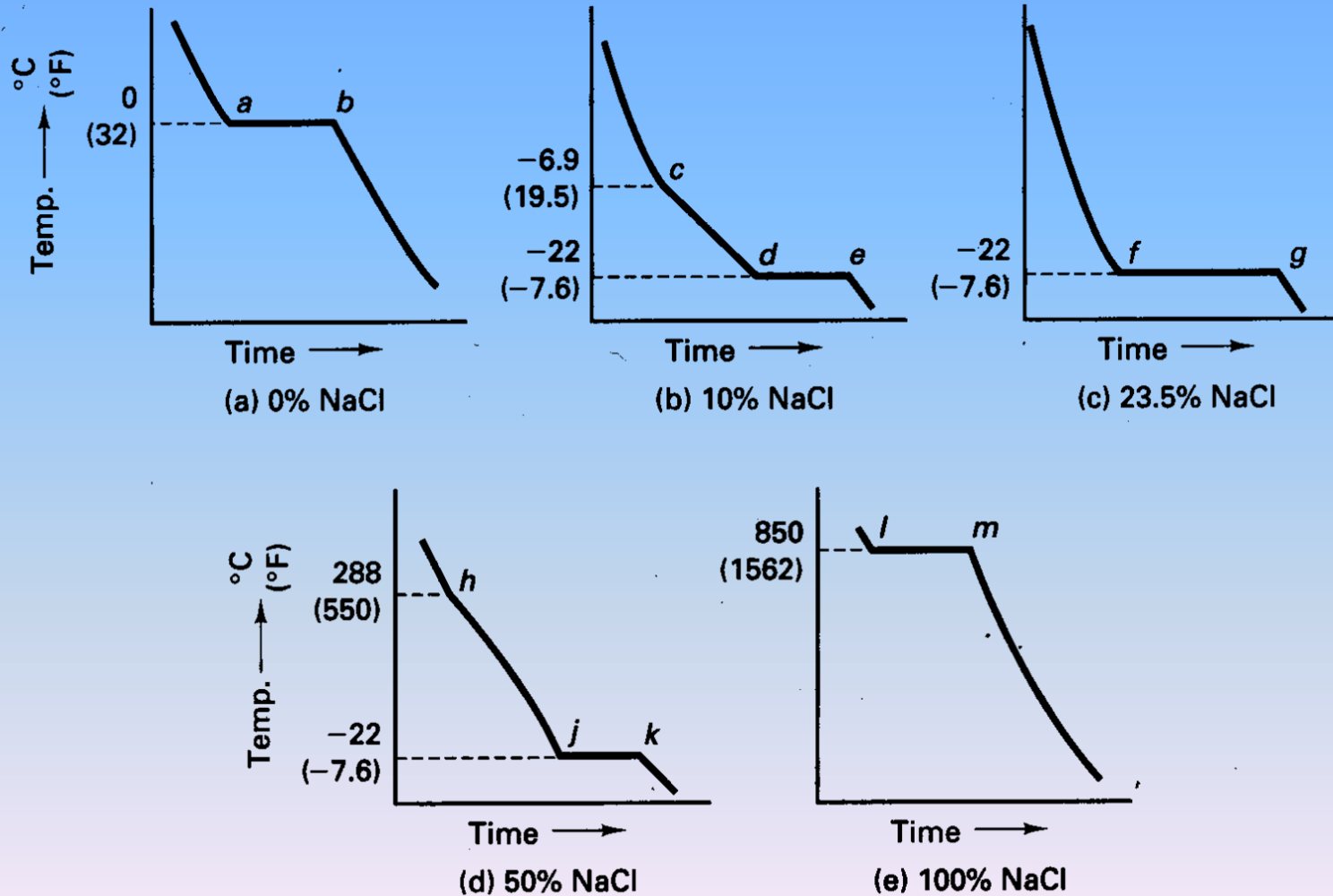
4.3 Temperature-Composition Diagrams

- Engineering processes conducted at atmospheric pressure (P/T variations).
- The most common: temperature-composition phase diagrams.



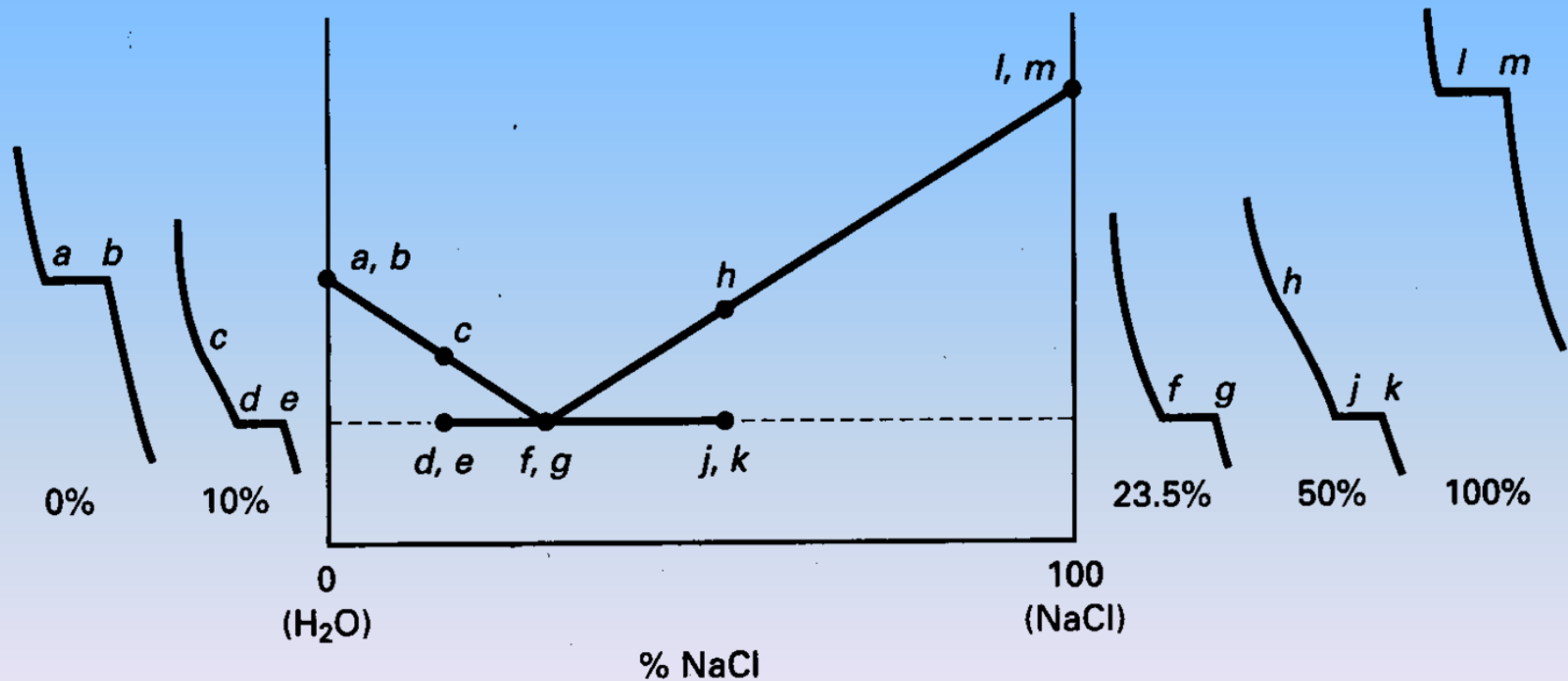
4.3 Cooling Curves

- Cooling curves for NaCl-H₂O combinations:



4.3 Cooling Curves

- Partial equilibrium diagram of NaCl-H₂O system

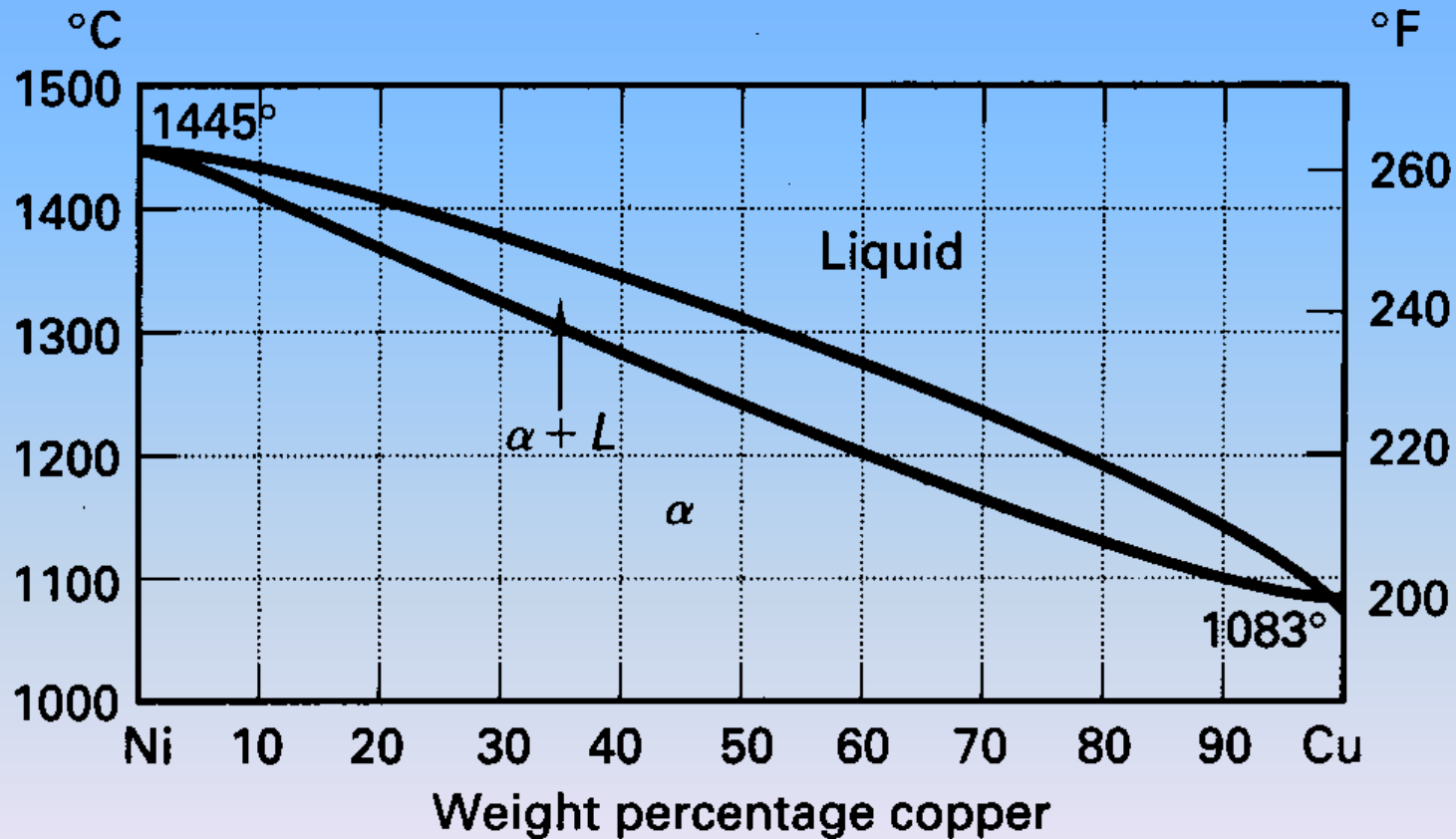


4.3 Solubility

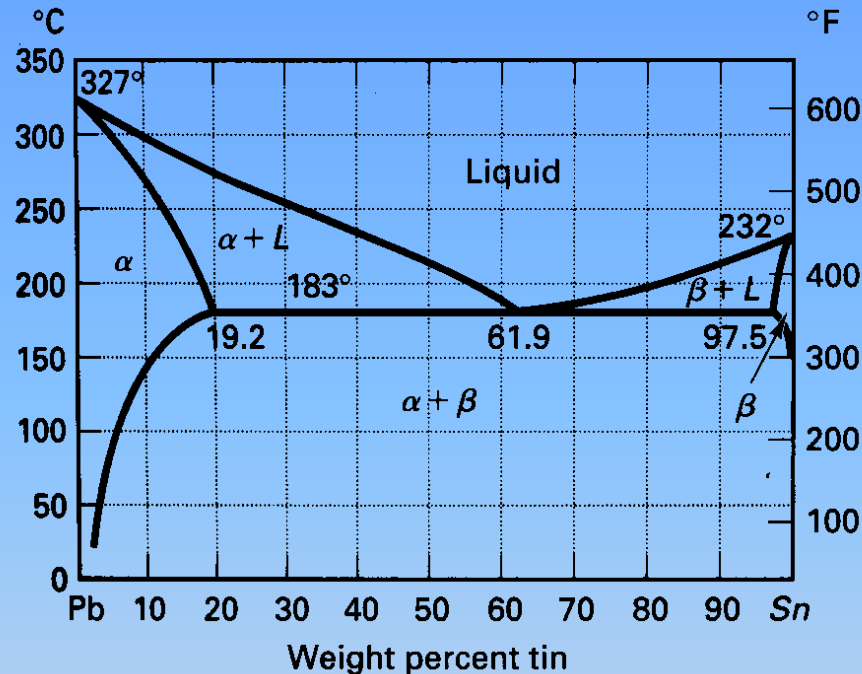
- Solubility limits.
- Degree of solubility determines properties.
- I-Two metals completely soluble in each other.
- II- Two metals soluble in liquid state and insoluble in solid state.
- III-Two metals soluble in liquid state and partially soluble in solid state.

4.3 Complete Solubility

- Copper-Nickel equilibrium diagram



4.3 Partial Solid Solubility

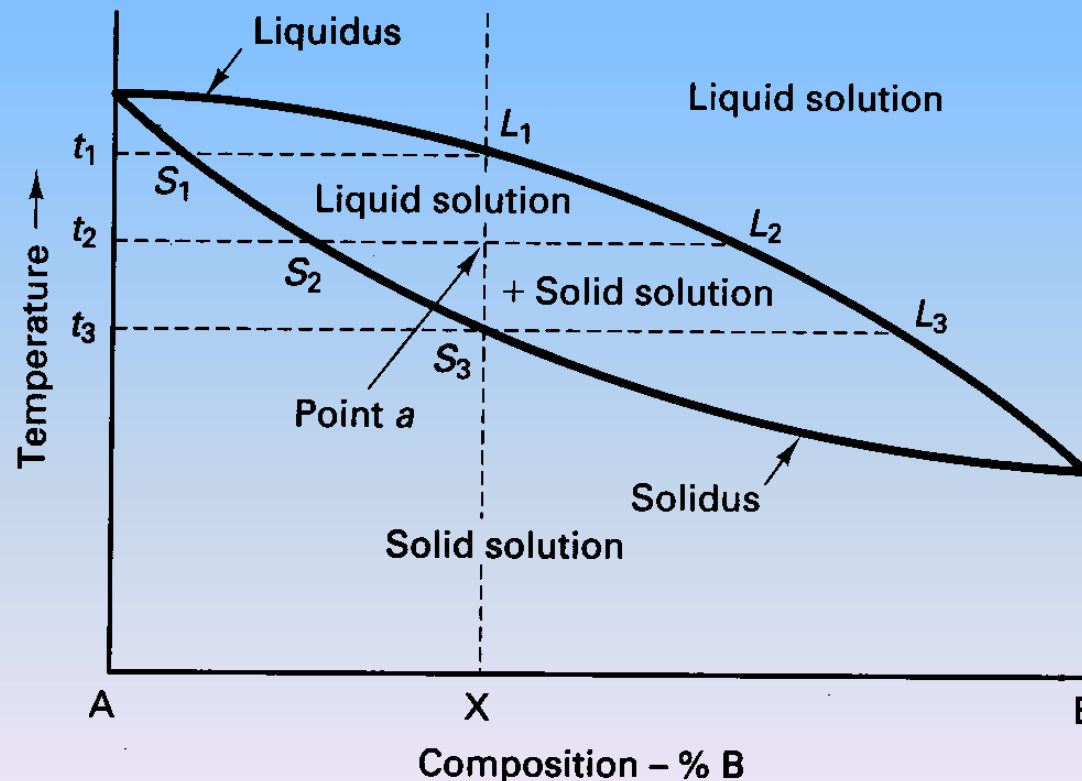


- Degree of solubility depends on temperature
- At max. solubility, 183°C: lead holds up to 19.2 wt% tin in a single phase solution, and tin holds up to 2.5wt% lead and still be a single phase.

4.3 Utilization of Diagrams

$$\text{Liquid phase amount} = \frac{a - S_2}{L_2 - S_2} \times 100\% = \% \text{ by mas}$$

$$\text{Solid phase amount} = \frac{L_2 - a}{L_2 - S_2} \times 100\% = \% \text{ by mass}$$



4.3 Example problem

Given data :

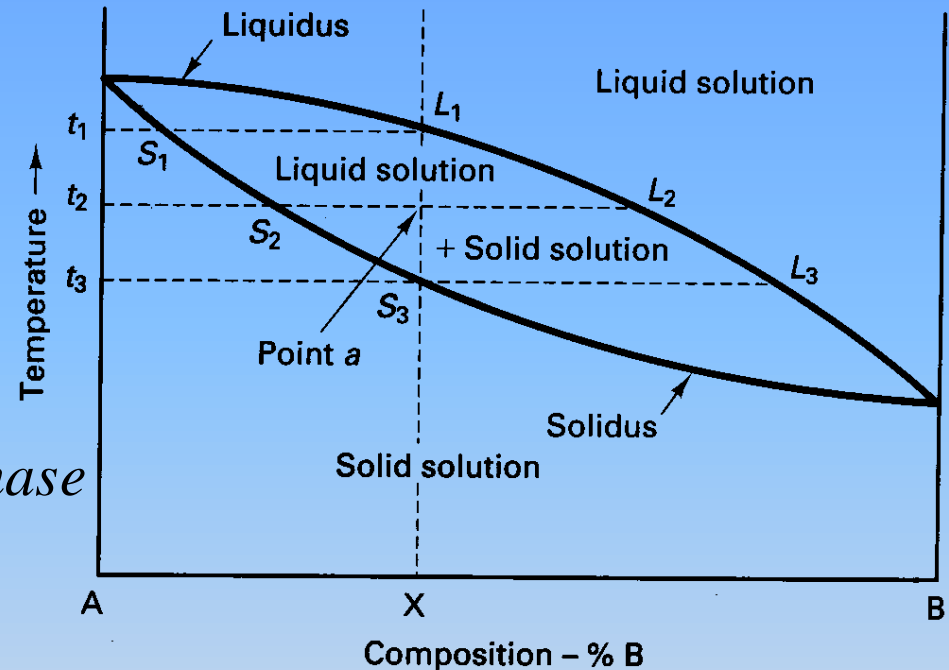
$X = 36\%$ of B

$a = 36\%$ of B

$L_2 = 72\%$ of B

$S_2 = 18\%$ of B

*Compute liquid phase and solid phase
% amounts by mass.*



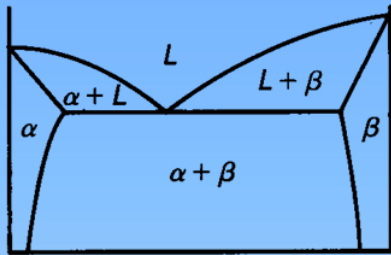
$$\text{Liquid phase amount} = \frac{36 - 18}{72 - 18} \times 100\% = 33.33\% \text{ by mass}$$

$$\text{Solid phase amount} = \frac{72 - 36}{72 - 18} \times 100\% = 66.67\% \text{ by mass}$$

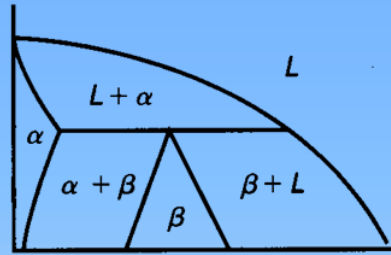
4.3 Utilization of Diagrams

- The phases present.
- Composition of each phase (single phase region or two phase region).
- In two phase region a **tie-line** should be constructed.
- The amount of each phase present: **lever-law** calculation using a tie-line.

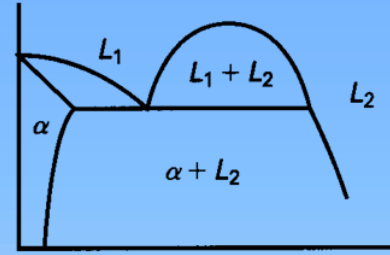
4.3 Three Phase Reactions



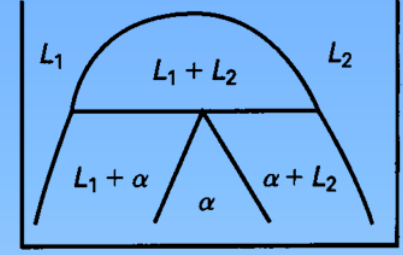
Eutectic
($L \rightarrow S_1 + S_2$)



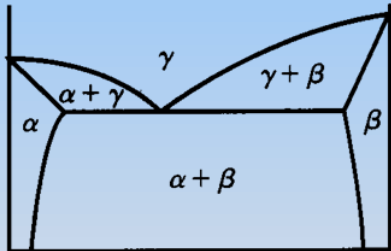
Peritectic
($L + S_1 \rightarrow S_2$)



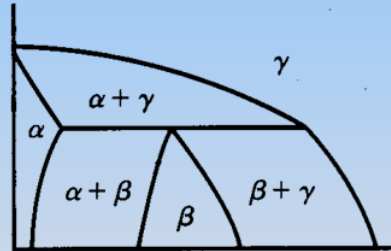
Monotectic
($L_1 \rightarrow S_1 + L_2$)



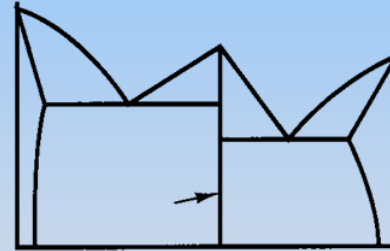
Syntectic
($L_1 + L_2 \rightarrow S_1$)



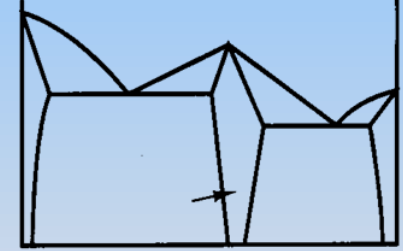
Eutectoid
($S_1 \rightarrow S_2 + S_3$)



Peritectoid
($S_1 + S_2 \rightarrow S_3$)



Stoichiometric
intermetallic compound



Non-stoichiometric
intermetallic compound